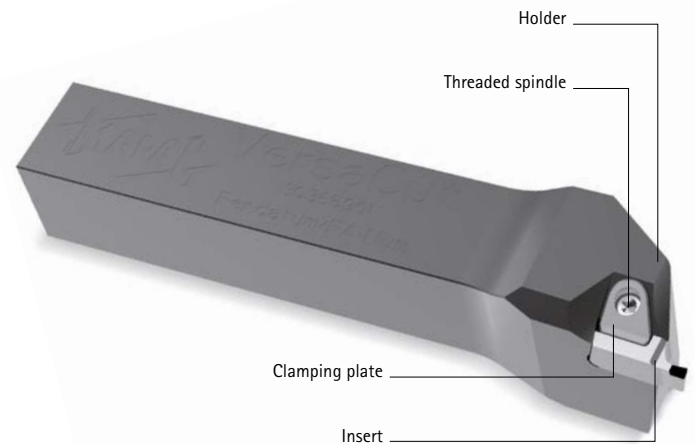


Handling for VersaCut

Easier and quicker to insert change

For the special requirements of hard machining, for example grooving, groove turning or thread cutting, it is very important that the inserts are very stable. MAPAL relies on extremely stably clamped inserts on the grooving system VersaCut. The stability is ensured by a heavy clamping plate that presses the insert into a prismatic insert seat. To change the insert it is only necessary to undo the clamping plate using a hex-wrench. It is then possible to remove the insert from the prismatic insert seat and replace it.



Note: Only for trained personnel.



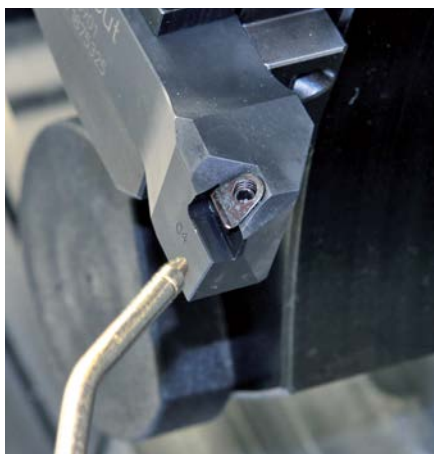
**Step 1:
Undo clamping**

Undo the threaded spindle using a hex-wrench until the insert can be removed easily from the prismatic insert seat.



**Step 2:
Remove insert**

Remove the insert from the prismatic insert seat.



**Step 3:
Clean connection**

Clean the prismatic insert seat using compressed air.



**Step 4:
Fit blade**

Push the new insert into the prismatic insert seat against the stop face. Then tighten the threaded spindle using a hex-wrench.